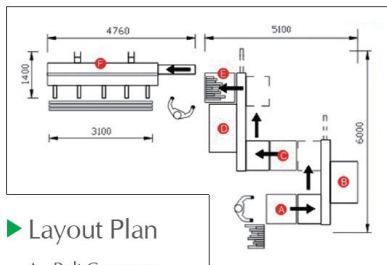
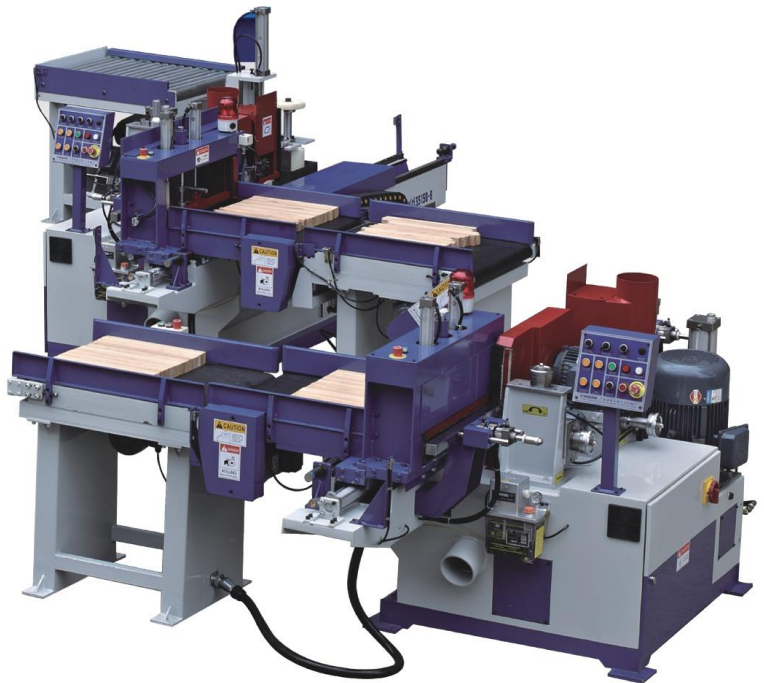


FJL150B Automatic Finger Jointing Line



► Layout Plan

- A - Belt Conveyer
- B - MXB3515B - A / Automatic Finger Joint Shaper
- C - Belt Conveyer
- D - MXB3515B - B / Automatic Finger Joint Shaper (With glue)
- E - / Roller Conveyer
- F - MHR1531A / Automatic Finger Joint Press

MODEL	FJL150B
Infeed speed	80-900m
Shaping thickness	20-150mm
Max. working width of shaper working table	450mm
Pressing thickness	14-80mm
Pressing width	30-100mm
Shaper spindle diameter	Ø50mm
Shaper spindle speed	6750rpm
Hogger spindle diameter	Ø30mm
Hogger spindle speed	2840rpm
Max. pressing length	2500mm
Max. thrust force	7500kg
Shaper spindle power	11kw x 2
Hogger power	4kw x 2
Total conveyer power for shaper	0.75kw x 3
Hydraulic system power for shaper	4kw
Hydraulic system power for press	2.2kw
Saw blade power for press	1.1kw x 2+0.75kw
Total conveyer power for press	0.75kw
Total power for belt conveyer	0.75kw
Total power for roller conveyer	42.9kw
Working air pressure	6-8bar
Wind measure of dust collector	9000m ³ /h
Fixing dimensions	1200 x 6000mm